MEGADUCT
REVOLUTION SERIES

























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Continuous Busduct Monitoring System



TECHNICAL FEATURES

MEGADUCT is a new series of busduct system developed by LINKK Busway Systems (M) Sdn Bhd. It is designed for commercial and industrial electrical distributions.

Standards

MEGADUCT systems are tested and certified by KEMA, ASTA and **UL** to comply with:

- BS 5486,Part 2,1990
- IEC 61439 Part 1:2011 (Updated from IEC 60439 Part 1:2005)
- IEC 60439 Part 1:2011 (Updated from IEC 60439 Part 2:2005)
- IEC 60331
- IEC 60529

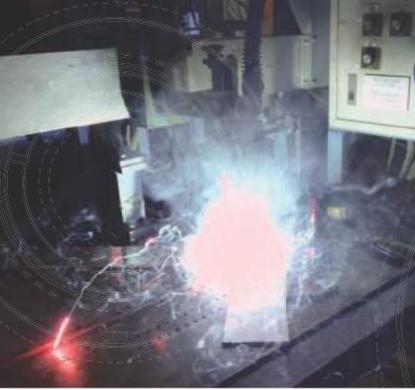
Busduct types

MEGADUCT is light weight, low impedance, non-ventilated, naturally cooled and totally enclosed within the steel or aluminium housing for protection against mechanical damages and dust accumulation. It consists copper bars with purity >99.95%, or aluminium bars with conductivity >61%.

- Feeder and plug-in type busducts.
- Indoor protection IP40/IP42/IP54/IP55/IP65.
- Outdoor protection IP66/IP67/IP68.
- Tap-off units(plug-in) protection IP2X/IP40/IP42/IP54/IP55.
- Fire retardant protection conforms to IEC 60331 and CNS 14286.







System

Our busduct can be applied to different system configuration as below:

- 3P3W
- 3P3W+50%E
- 3P4W
- 3P4W+50%E
- 3P4W+100%E
- 3P4W(200%N)
- 3P4W(200%N)+50%E
- 3P4W (50%N)
- 3P4W(50%N)+50%E

Other type of configuration can be designed upon special request from customer.

Unique features

The latest MEGADUCT systems are incorporated with many improved designs/features to provide cost effective solutions for building a power system:

- Higher efficiency in power transmission/distribution.
- Lower installation cost.
- Easier maintenance.
- More compact and suitable for tight plan room space.
- · Higher reliability.
- Longer life span.
- Higher flexibility for future expansion.
- Extremely flexible in installation.



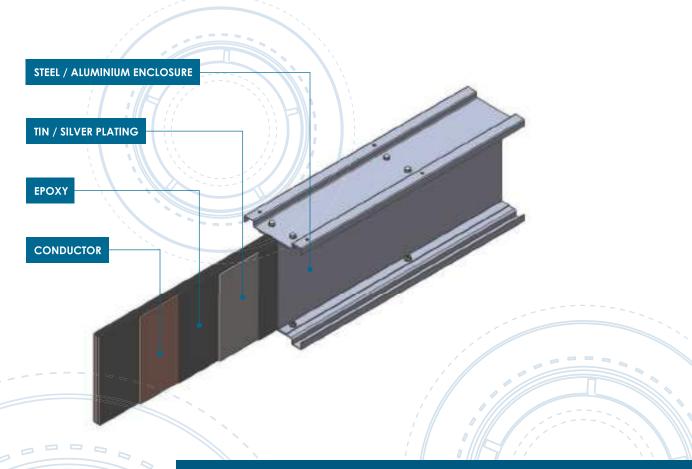
MEGADUCT CONDUCTOR

All MEGADUCT conductor are high density and conductivity >100% IACS with a minimum purity of 99.95%. It is fabricated through a sophisticated thermal compression process developed by Megaduct which involves application of tremendous heat under high pressure. It can be fully tinned or silver-plated with epoxy powder coated as insulation giving 100% water and chemical resistance. Optional specifications can be designed and fabricated to customer requirement.

Advantage of using MEGADUCT conductor are:

- High electrical conductivity
- Low impurity
- Excellent fatigue resistance

- High thermal conductivity
- High mechanical strength
- Outstanding corrosion resistant



MEGADUCT EPOXY

Megaduct Epoxy System is the 3rd generation with own formulation. The class H-180°C standard epoxy coating provides 100% water proofing and high mechanical strength. It has been tested in accordance with IEC 61439-2 and BS 5486.

Advantages of using epoxy coating as insulations are:

- Design to withstand glitch and spikes in electrical system.
- Design to cater for expansion and contraction during peak and off-peak hours.
- Capable of withstanding heat shock.
- High reliability under static conditions.
- High mechanical strength against impact.
- High thermal conductivity.
- Water and chemical resistant.



OTHER INSULATION TYPE

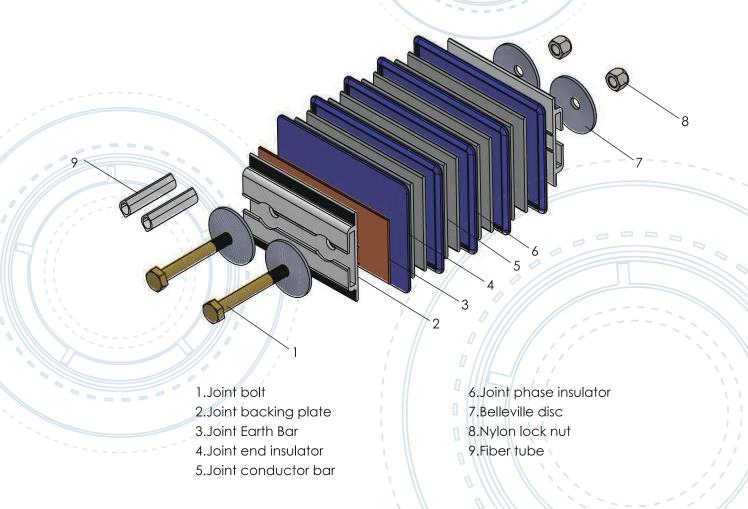
Besides epoxy insulation, we also provide other classes of insulation as below:

- Class B- It consists of two layers of Mylar(Polyester Film) which resists temperature up to 130°C.
- Fire Rated It consists of 1 layer of mylar(polyester film) and 2 layers of Mica (mineral silicate sheet) which resist temperature up to 900°C.

JOINT SYSTEM

In order to overcome extreme rugged conditions at site, the new MEGADUCT joint has been designed precisely and manufactured using the highest quality of materials to minimize all possible problems and enhance system performance. This special design provides outstanding features as follows:

- Incorporates a 5mm thermal expansion and movement at every joint.
- Allow ±15mm of lateral adjustment (total 30mm) to correct site measurement inaccuracy.
- Able to tilt an angle of ±5°(total 10° along single axis).
- Bolt and nuts can be stainless steel, galvanized or chromed black high tensile steel.
- Degree of protection of IP40/IP54/IP66/IP67/IP68.
- Easy installation and removal of any joint in a run without disturbing the two adjacent busduct sections.
- Water/chemical resistance BMC insulation plates.





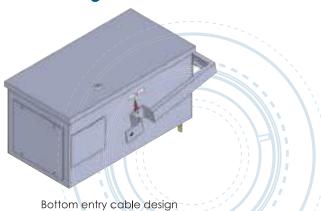


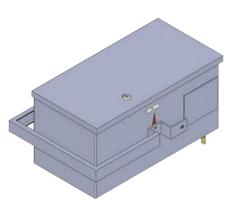
TAP-OFF UNITS(PLUG-IN UNITS)

Tap-off unit with moulded case circuit breaker or fused-switch breakers of various current ratings are available to cater for most installations. Maximum 5 tap-off units per side can be installed, total 10 nos per length of 3m busduct subject to the size of MCCBs.

- All tap-off unit are designed with interlocking safety features to prevent removal when tap-off unit in 'On' position.
- When tap-off unit cover is open, automatically MCCB cannot be turned 'On'

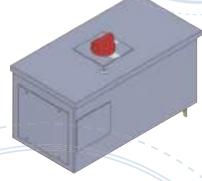
On/off handle design





Top entry cable design

Rotary handle design

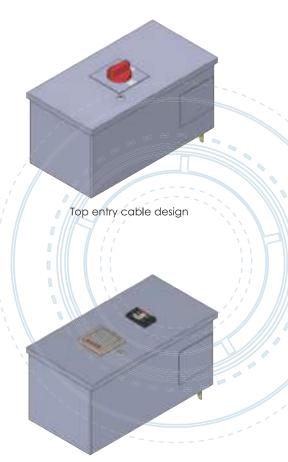


Bottom entry cable design

Outlet design



Bottom entry cable design

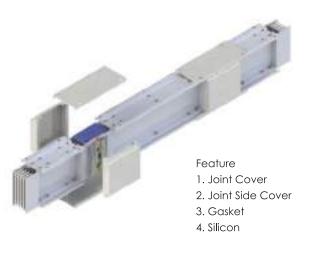


Top entry cable design



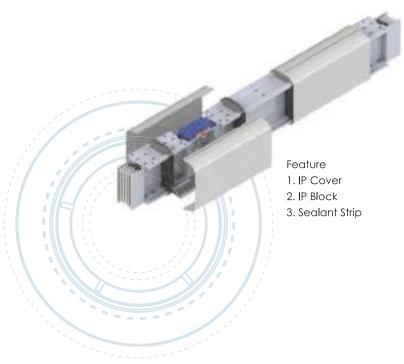
IP BUSDUCT

IP 54 to IP66 (Indoor)

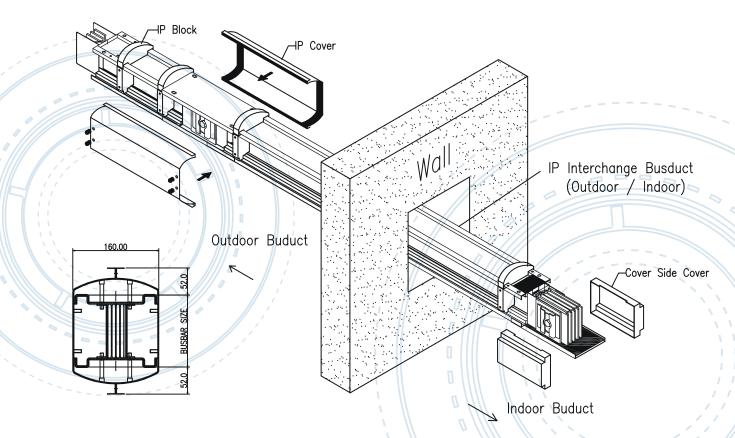


^{*} IP 42 does not have Joint Side Cover

IP 66 (Outdoor)

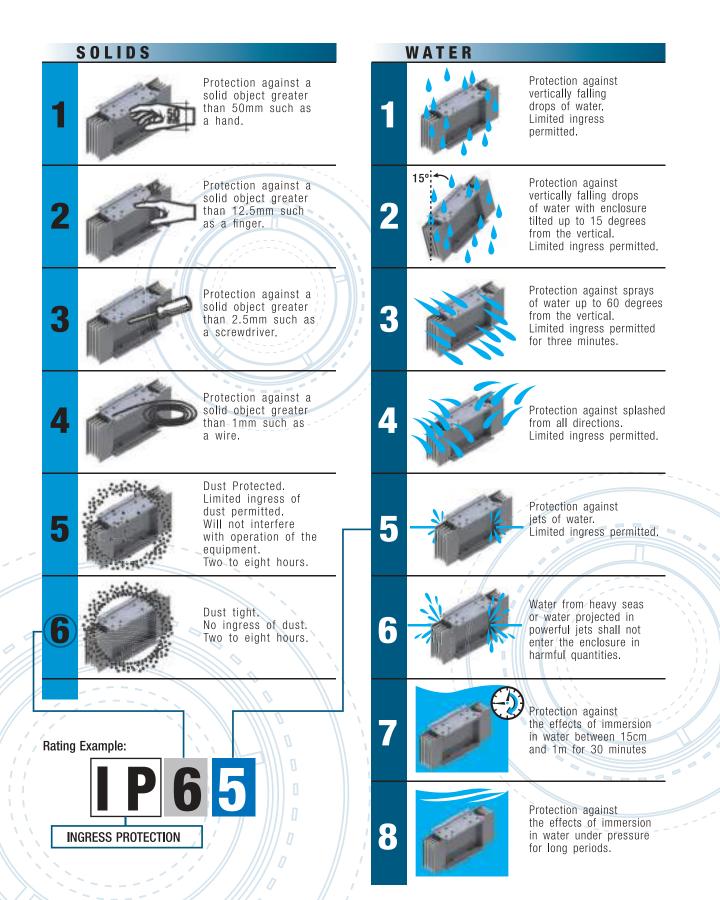


IP Interchange Busduct





IP (INGRESS PROTECTION RATING GUIDE)





CONFIGURATION OF MEGADUCT BUSWAY TRUNKING

Electrical Characteristics For Copper & Aluminium in 50Hz

Copper - 50Hz

Rated Current	Imped	lance (10 ⁻⁶	Ω/m)	Line	Line to line voltage drop in (mV/m) at rated current and various power factors								
(A)	R	Х	Z	1.00	0.90	0.80	0.70	0.60	0.50	0.40	0.30	0.20	0.10
400	124.94	98.67	159.20	86.56	107.70	110.27	109.41	106.63	102.48	97.28	91.18	84.29	76.67
630	74.90	93.31	119.65	81.73	117.94	126.48	129.92	130.49	129.04	126.01	121.65	116.11	109.48
800	54.66	75.48	93.19	75.74	113.75	123.34	127.71	129.11	128.45	126.15	122.49	117.62	111.64
1000	45.24	25.40	51.88	78.36	89.70	89.08	86.27	82.21	77.28	71.66	65.48	58.78	51.61
1250	40.08	19.38	44.52	86.78	96.39	94.60	90.71	85.63	79.73	73.17	66.06	58.47	50.43
1600	26.81	15.35	30.89	74.30	85.41	84.96	82.39	78.61	73.99	68.71	62.87	56.54	49.76
2000	22.98	12.10	25.97	79.61	89.92	88.83	85.66	81.30	76.10	70.26	63.87	56.99	49.67
2500	18.38	10.30	21.07	79.59	91.07	90.43	87.56	83.43	78.42	72.71	66.42	59.62	52.34
3200	13.79	7.21	15.56	76.43	86.21	85.12	82.04	77.83	72.82	67.20	61.05	54.44	47.40
4000	11.28	4.67	12.21	78.15	84.44	81.93	77.81	72.77	67.10	60.91	54.31	47.33	40.01
5000	9.57	3.75	10.28	82.88	88.75	85.79	81.21	75.71	69.56	62.92	55.84	48.40	40.60

Aluminium - 50Hz

Rated Current	Impedance ($10^{-6} \Omega/m$)			Line to line voltage drop in (mV/m) at rated current amd various power factors									
(A)	R	Х	Z	1.00	0.90	0.80	0.70	0.60	0.50	0.40	0.30	0.20	0.10
400	134.25	82.12	157.37	93.01	108.51	108.55	105.74	101.32	95.78	89.35	82.18	74.35	65.91
630	101.19	62.42	118.89	110.42	129.07	129.20	125.93	120.74	114.20	106.59	98.10	88.82	78.81
800	73.80	20.16	76.50	102.26	104.21	98.57	91.53	83.70	75.32	66.51	57.33	47.82	38.02
1000	52.50	15.68	54.79	90.93	93.68	89.04	83.05	76.29	68.99	61.26	53.19	44.80	36.12
1250	47.33	11.26	48.65	102.47	102.85	96.61	89.14	80.99	72.35	63.33	54.00	44.38	34.50
1600	35.75	9.76	37.06	99.07	100.96	95.49	88.67	81.08	72.96	64.42	55.52	46.32	36.82
2000	29.87	7.97	30.92	103.47	105.16	99.34	92.15	84.17	75.65	66.69	57.38	47.75	37.82
2500	23.04	6.75	24.01	99.77	102.53	97.35	90.71	83.24	75.20	66.69	57.81	48.59	39.06
3200	18.46	5.02	19.13	102.32	104.21	98.55	91.49	83.65	75.25	66.43	57.24	47.72	37.92
4000	11.92	2.32	12.14	82.58	81.33	75.71	69.29	62.41	55.21	47.77	40.11	32.27	24.25
5000	7.85	1.24	7.95	67.98	65.87	60.83	55.26	49.38	43.29	37.04	30.64	24.12	17.48

Note: For the 60Hz calculation, divide the reactance (X) by 0.83. And the resistance (R) remains unchanged due to the negligible difference in frequency.

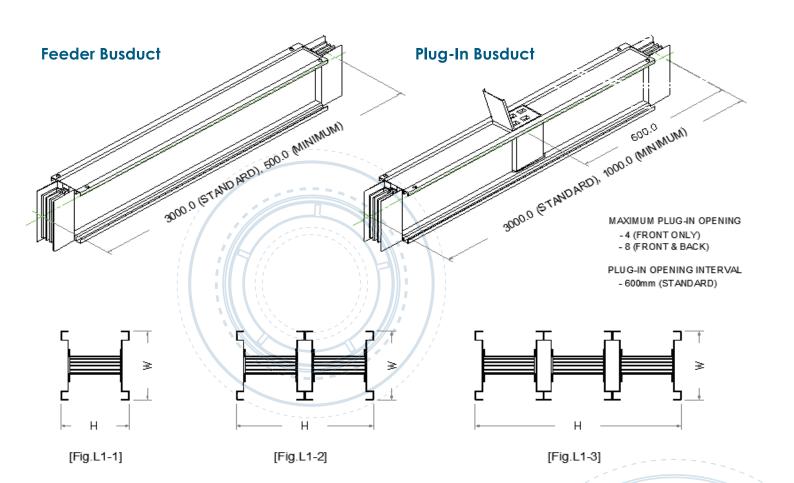
Voltage Drop Calculation

As per IEC 61439-6:2012

	Ŋ	$V = k \times (\sqrt{3}) \times I (R \cos \emptyset + X \sin \emptyset)$
where,		
DV	=	Line to line voltage drop per meter (to be calculated)
1	=	Load curent
CosØ	=	Load Power Factor
SinØ	=	$Sin\emptyset = Sq. Root (1 - Cos^2\emptyset)$
R	=	Resistance
Χ	=	Reactano
k	=	The load distribution factor
	*	1 if the load is concentred at the end of the BT run;
	*	$(n+1) / (2 \times n)$ if the load is uniformly spread between n brancl (where n = no. of TOU)



MEGADUCT STANDARD COMPONENTS



Copper

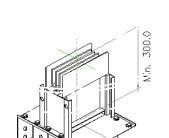
Ampere	W	Χ	Н	Weigh	nt (kg/m)	Fig.	
(A)		(mm)		3P4W	3P4W+50%E	rig.	
400	150	Х	74	14	15	L1-1	
630	150	Х	64	16	17	L1-1	
800	150	Х	74	1 <i>7</i>	18	L1-1	
1000	150	Х	94	21.5	23	L1-1	
1250	150	Х	109	25.5	27.5	L1-1	
1600	150	Х	124	28.5	31	L1-1	
2000	150	Х	188	42.5	46	L1-2	
2500	150	Х	218	51	55	L1-2	
3200	150	Х	288	71	77	L1-2	
4000	150	Х	348	59.5	92	L1-2	
5000	150	Х	468	129	140	L1-2	

Aluminium

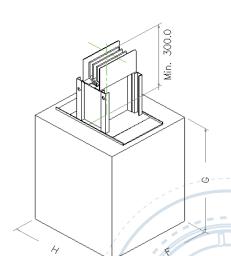
Ampere	W x H		Н	Weigh	ıt (kg/m)	Fig.	
(A)		(mm)		3P4W	3P4W+50%E	Fig.	
400	150	Х	59	9.7	10	L1-1	
630	150	Х	74	10.6	11	L1-1	
800	150	Х	84	11.5	12	L1-1	
1000	150	Х	114	14.3	15	L1-1	
1250	150	Х	144	1 <i>7</i>	18	L1-1	
1600	150	Х	184	21.7	23	L1-1	
2000	150	Х	234	26.3	28	L1-1	
2500	150	Х	288	24	36	L1-2	
3200	150	Х	368	43.5	46	L1-2	
4000	150	Х	468	52.5	56	L1-2	
5000	150	Х	582	71	75	L1-3	



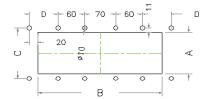
Flange End



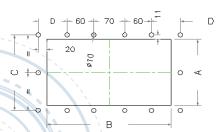
End Feed Cable Box



Mounting Cut Out



[Fig.L2-1]



[Fig.L2-2]

Copper

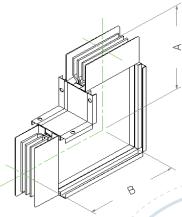
- Coppoi				1 1 1				,	
Ampere	Моц	unting Cu	t Out (mr	n)	Interval (mm)	End Feed Box Size (mm)			Fig.
(A)	Α	В	С	D	Е	F	G	Н	
400	50		72					400	L2-1
630	40		62						
800	50	280	72	65	80		500		
1000	65	200	87		00	330	300		
1250	80		102						
1600	100		122						
2000	164		186						
2500	194		216						
3200	264	340	286	95	100	400	650	450	L2-2
4000	324		346			400			LZ - Z
5000	444		466			500			

Aluminium

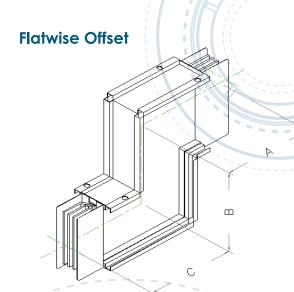
	Ampere	Моц	unting Cu	t Out (mr	n)	Interval (mm)	End Fee	d Box Size	(mm)	Fig.	1111
	(A)	Α	В	С	D	E	F	G	Н		111
	400	35		57							l
	630	50		72							
	800	60	280	82	65	80		500	400		
-	1000	90		112			330	300	400	L2-1	
	1250	120		142			330				
	1600	160		182							
	2000	210		232							
-[2500	264	340	286	95	100		650]
-[3200	344	340	366	95	100	400		450	100	
	4000	444		466			600	700		L2-2	
	5000	558		420			600	700			



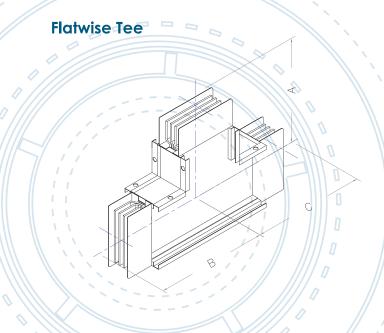
Flatwise Elbow



Ampere	Copper	Aluminium		
(A)	Standard (m	m) A x B		
400	330 x 330	330 x 330		
630	330 x 330	330 x 330		
800	330 x 330	340 x 340		
1000	340 x 340	355 x 355		
1250	350 x 350	370 x 370		
1600	360 x 360	390 x 390		
2000	390 x 390	415 x 415		
2500	405 x 405	440 x 440		
3200	440 x 440	480 x 480		
4000	470 x 470	530 x 530		
5000	530 x 530	590 x 590		



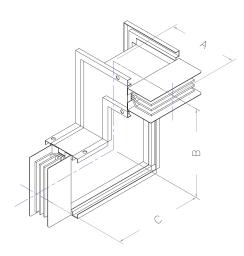
1							
	Ampere	Copper	Aluminium				
	(A)	Standard (mm) A x B x C					
	400	330 x 300 x 330	330 x 300 x 330				
4	630	330 x 300 x 330	330 x 300 x 330				
١	800	330 x 300 x 330	340 x 300 x 340				
	1000	340 x 300 x 340	355 x 300 x 355				
1	1250	350 x 300 x 350	370 x 300 x 370				
١	1600	360 x 300 x 360	390 x 300 x 390				
١	2000	390 x 300 x 390	415 x 300 x 415				
١	2500	405 x 300 x 405	440 x 300 x 440				
١	3200	440 x 300 x 440	480 x 300 x 480				
١	4000	470 x 300 x 470	530 x 300 x 530				
١	5000	530 x 300 x 530	590 x 300 x 590				



Ampere	Copper	Aluminium		
(A)	Standard (mm)	AxBxC		
400	330 x 330 x 330	330 x 330 x 330		
630	330 x 330 x 330	330 x 330 x 330		
800	330 x 330 x 330	340 x 340 x 340		
1000	340 x 340 x 340	355 x 355 x 355		
1250	350 x 350 x 350	370 x 370 x 370		
1600	360 x 360 x 360	390 x 390 x 390		
2000	390 x 390 x 390	415 x 415 x 415		
2500	405 x 405 x 405	440 x 440 x 440		
3200	440 x 440 x 440	480 x 480 x 480		
4000	470 x 470 x 470	530 x 530 x 530		
5000	530 x 530 x 530	590 x 590 x 590		

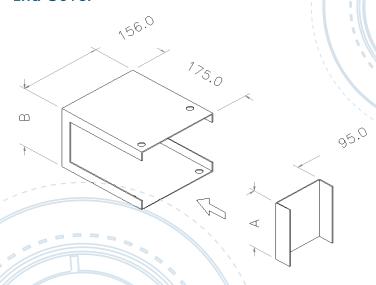


Combination Elbow



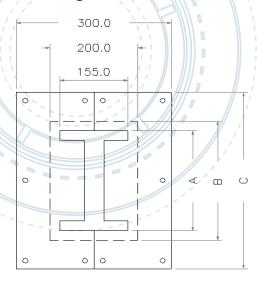
Ammoro (A)	Copper	Aluminium	
Ampere (A)	Standard (mm	n) A x B x C	
400	310 x 300 x 330	310 x 300 x 330	
630	310 x 300 x 330	310 x 300 x 330	
800	310 x 300 x 330	310 x 300 x 340	
1000	310 x 300 x 340	310 x 300 x 355	
1250	310 x 300 x 350	310 x 300 x 370	
1600	310 x 300 x 360	310 x 300 x 390	
2000	310 x 300 x 390	310 x 300 x 415	
2500	310 x 300 x 405	310 x 300 x 440	
3200	310 x 300 x 440	310 x 300 x 480	
4000	310 x 350 x 470	310 x 350 x 530	
5000	310 x 350 x 530	310 x 350 x 590	

End Cover



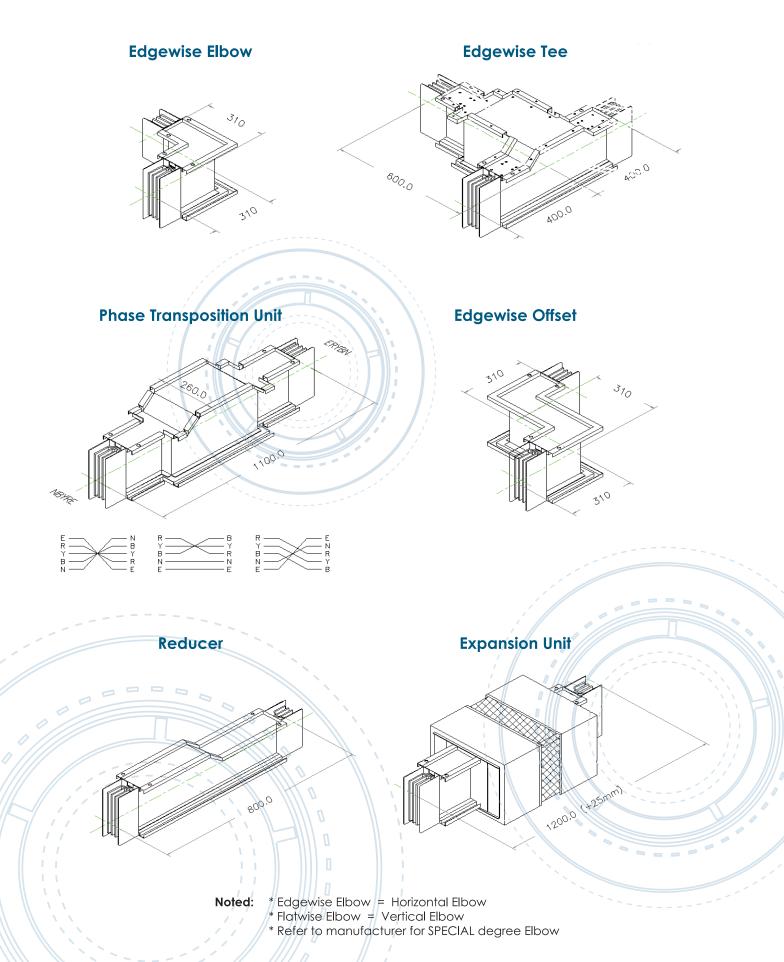
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Copper	Aluminum			
Ampere (A)	Standard (mm) A x B				
400	75 x 80	60 x 65			
630	65 x 70	75 x 80			
800	75 x 80	85 x 90			
1000	90 x 95	115 x 120			
1250	105 x 110	145 x 150			
1600	125 x 130	185 x 190			
2000	190 x 195	235 x 240			
2500	220 x 225	290 x 295			
3200	290 x 295	370 x 375			
4000	350 x 355	470 x 475			
5000	470 x 475	585 x 590			

Wall Flange



	, //	
Ammara (A)	Copper	Aluminium
Ampere (A)	Standard (mm) A x B x C	
400	85 x 130 x 170	70 x 115 x 165
630/	75 x 120 x 160	85 x 130 x 180
800	85 x 130 x 170	95 x 140 x 190
1000	100 x 145 x 185	125 x 170 x 220
1250	115 x 160 x 200	155 x 200 x 250
1600	135 x 180 x 220	195 x 240 x 290
2000	200 x 245 x 285	245 x 290 x 340
2500	230 x 275 x 315	300 x 345 x 395
3200	300 x 345 x 385	380 x 425 x 475
4000	360 x 405 x 445	480 x 525 x 575
5000	480 x 525 x 565	595 x 640 x 690

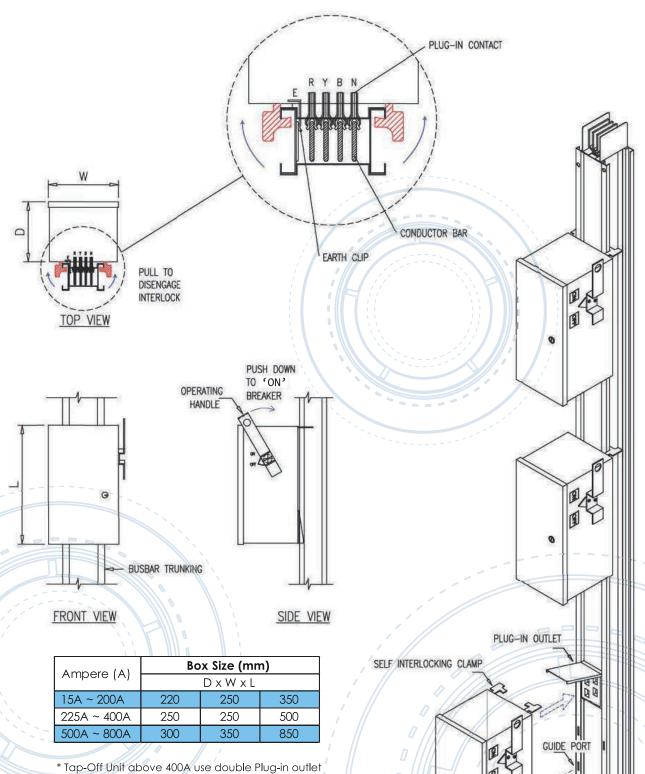






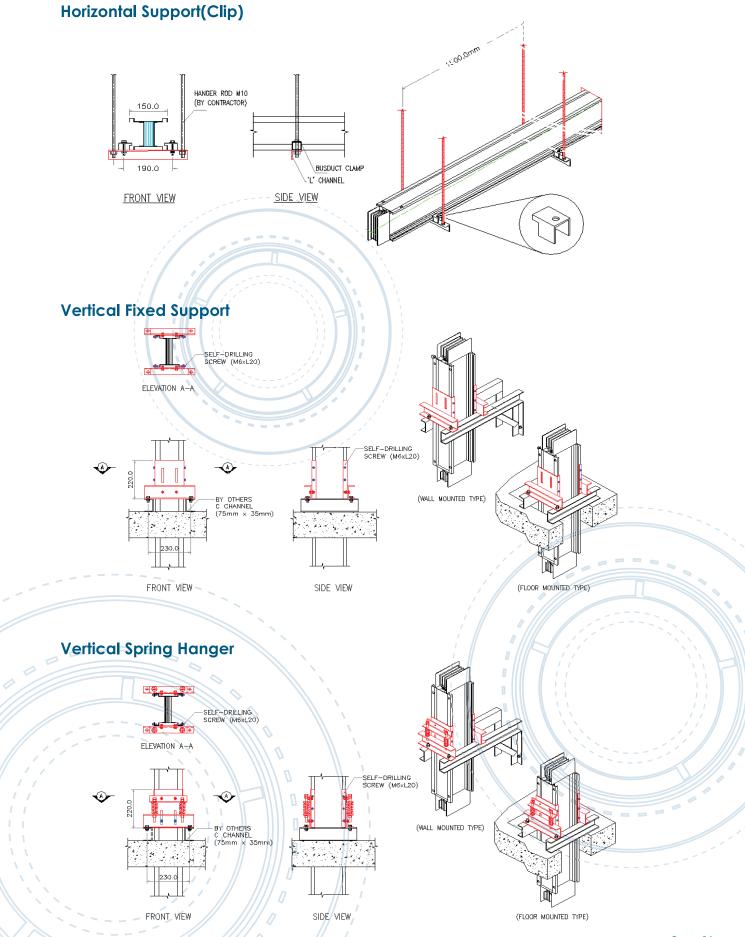
LOCATION GUIDE





* Refer to manufacturer for Tap-Off above 800A



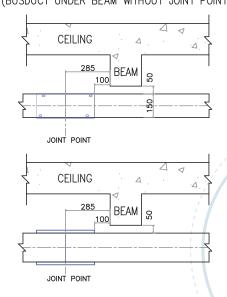




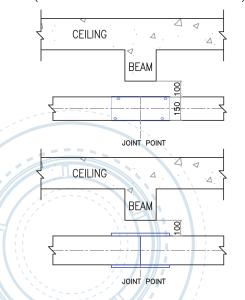
BUSDUCT LAYOUT DESIGN CONSIDERATION

Minimum Distance From Beam

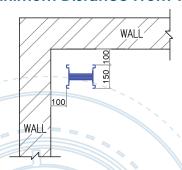




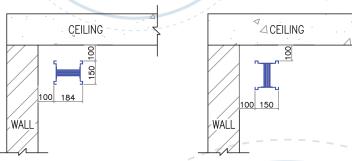
(BUSDUCT UNDER BEAM WITH JOINT POINT)



Minimum Distance From Wall

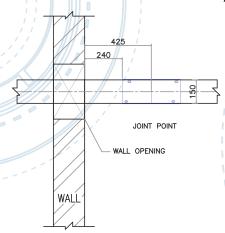


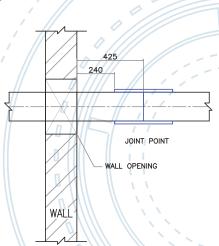
Minimum Distance From Wall And Ceiling



Busduct Jointing Point Through Wall Opening Installation

(Joints Should Not Be Installed Inside Walls)



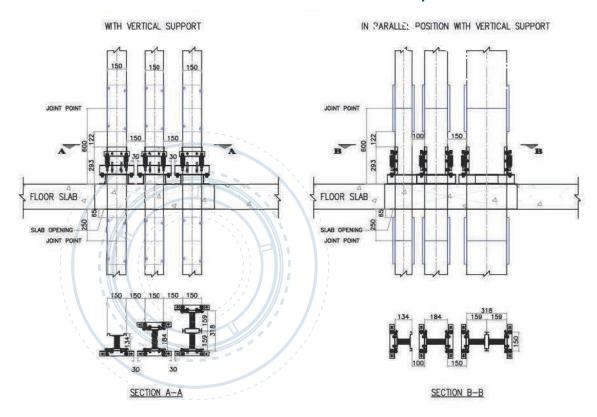




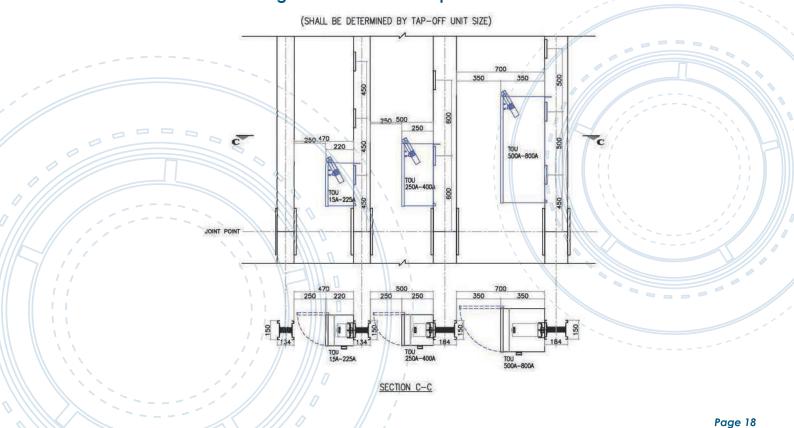


BUSDUCT LAYOUT DESIGN CONSIDERATION

Minimum Clearance Of Vertical Feeder Busduct Joints Side By Side



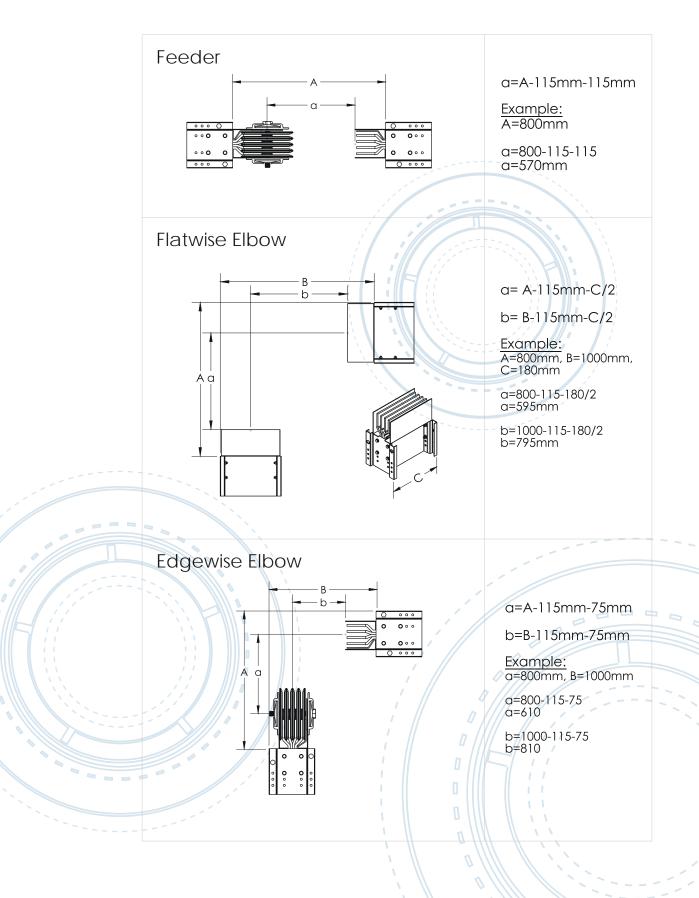
Minimum Clearance Of Plug-In Busducts With Tap-Off Unit Installed Flat In Parallel Position







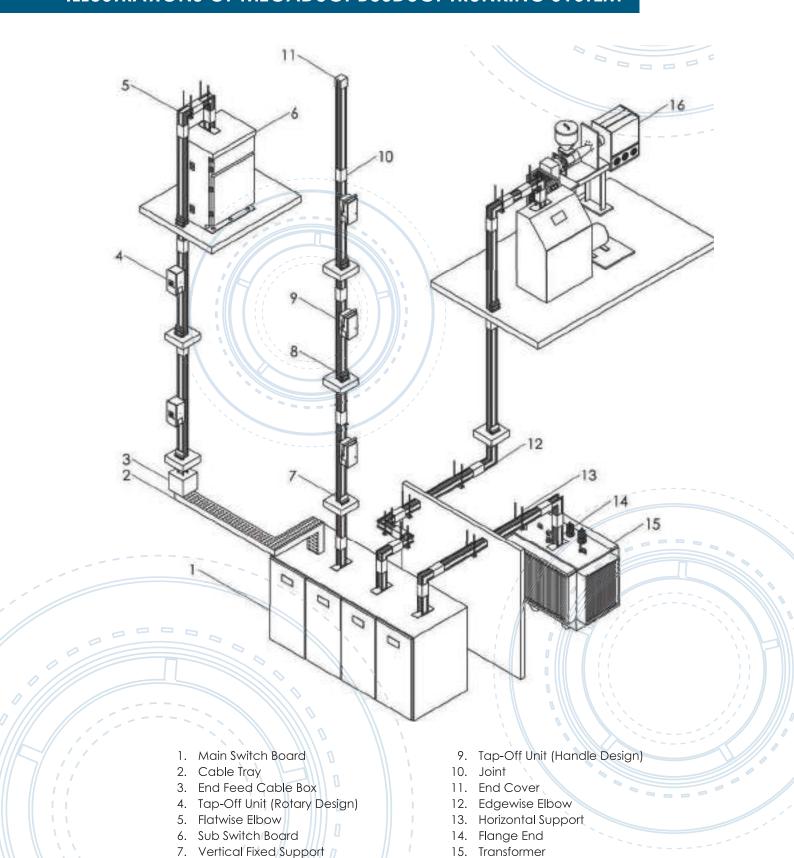
MEASUREMENT GUIDELINE







ILLUSTRATIONS OF MEGADUCT BUSDUCT TRUNKING SYSTEM

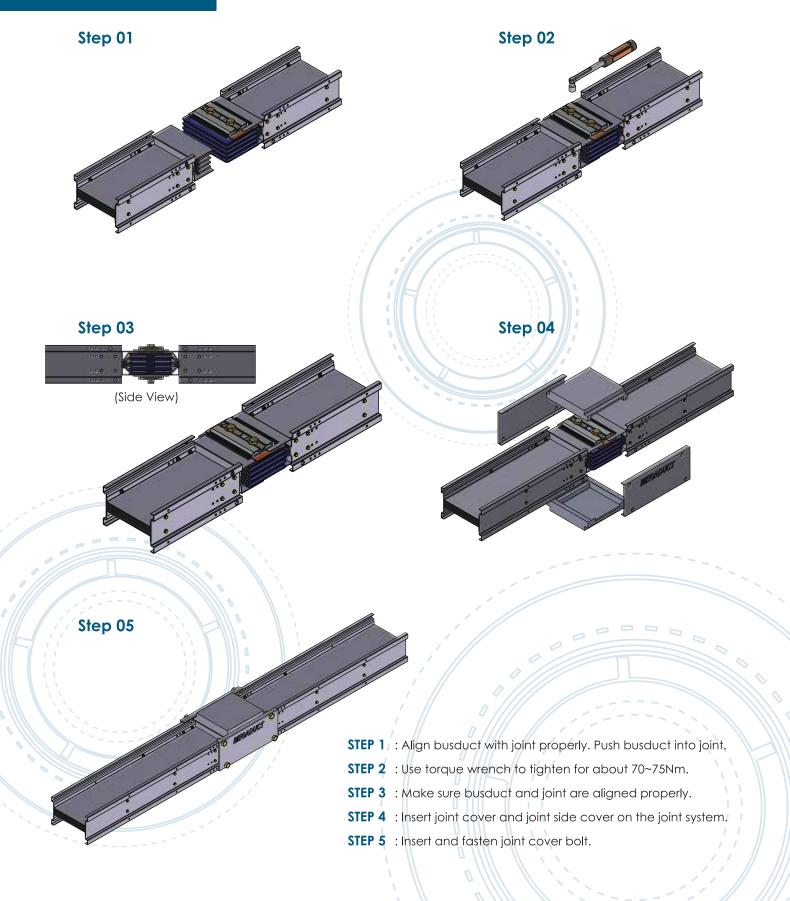


8. Vertical Spring Support

16. Plastic Extruder Machine



INSTALLATION



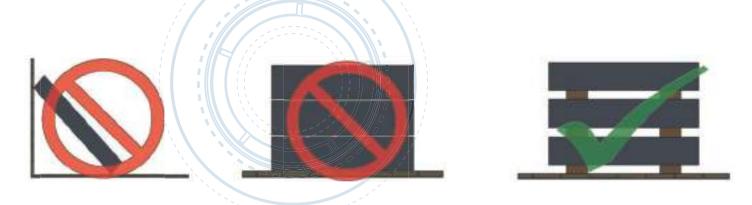




GENERAL PRECAUTION

Storage

- 1. Verify the type and quantity of all part of busduct from delivery order. Inspect whether any damage or scratch during transportation.
- 2. Keep away busduct from wet and moisture place. Cover with water proof material for extra protection of busduct.
- 3. Place the stack of busduct on top of 2 pieces of wood. Make sure busduct in horizontal position.
- 4. To prevent the joint of the busway from being soiled, wrap them with vinyl sheet until immediate installation.



Preparation & Installation

- 1. Ensure equipment are strong enough for lifting and transportation.
- 2. Thoroughly check the laying route of the busduct to ensure it free from any obstacle, heat source and water leakage.
- 3. The installation usually start by connecting busduct to the transformer or switchboard.
- 4. Ensure to check the description and identification of each piece before installing.
- 5. Remove dirt and dust at joint area before installing busduct joint.
- 6. Ensure to test insulation resistance by merger test. The test must be performed for every joint connection.



Epoxy Thickness Test

QUALITY CONTROL



Megger Test



CERTIFICATES



ISO





KEMA KEUR

CERTIFICATE

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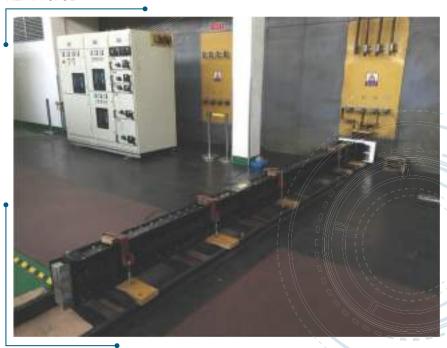
SGS





STANDARD & TESTING

LINKK provides a good structure short circuit protection design which had been certified by ASTA, KEMA & UL





Megaduct Busduct is capable of carrying full rated current continuously in ambient condition of 95% related humidity and also ambient temperature in 50°C.







Busduct design verification according to IEC 61439.

- 10.2 Strength of material and parts.
- 10.3 Degree of protection of enclosure.
- 10.4 Clearance and creepage distances.
- 10.5 Protection against electric shock an integrity of protective circuits.
- 10.7 Internal electrical circuit and connections.
- 10.8 Terminals for external conductors.
- 10.9 Dielectric properties.
- 10.10 Verification of temperature-rise.
- 10.11 Short-circuit withstand strength.
- 10.12 Electromagnetic compatibility(EMC).
- 10.13 Mechanical operating.



PROJECT REFERENCES

















PROJECT REFERENCES

Residences



Thailand



AEQUA Sukhumvit 49, Marina Bay Central, UAE



Forest City, Malaysia



Binh Khanh, Vietnam

Hotels



Shangri-La Hotel, China



Langham Places, Hong Kong



1 Borneo, Malaysia



Novotel Manila Araneta, **Philippines**

Commercial Complex / Business Premises



Oriental Plaza, Vietnam



Equity Tower, Indonesia



Saigon M&C Tower, Vietnam



Telekom Tower, Malaysia



Al Shoumoukh Tower, Qatar

Airport / High Speed Rail Station



Male International Airport, Maldives



MRT, Singapore



HSR Zuoying Station, Taiwan



PROJECT REFERENCES

Hospitals



Lantau Hospital, Hong Kong



Belfast City Hospital, Northern Ireland



Bhumibol Adulyadei Hospital, Thailand



Selayang Hospital, Malaysia

Industries / Assembly Lines



Proton Factory, Shah Alam, Perodua Assembly Plant, Malaysia



Malaysia



Singpost Logistics Hub, Singapore



Galtronics, Vietnam

Public Centres



Changi Prison, Singapore



Garden By The Bay, Singapore



Chiang Mai Convention Centre, Thailand



Customs Headquarters Building, Hong Kong

Information Technology



Microsoft Office, India

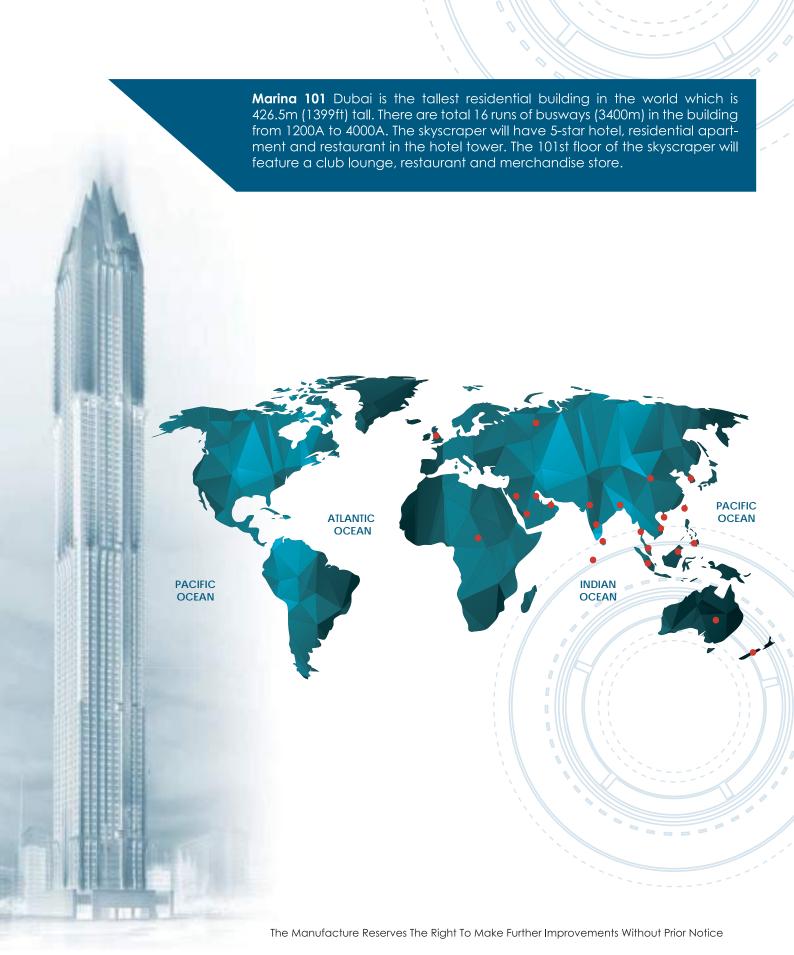


PCCW, Hong Kong



Globe Avatar Data Centre, Philippines





MEGADUCT REVOLUTION SERIES

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